

## **VICTORY POLYCHEM PVT LTD**

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PRODUCT DATA SHEET  1.IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY	
SPECIAL FEATURES	<ul> <li>SYNCOOL SL 711 HW is a soluble cutting oil having blend of mineral oil, emulsifiers, and corrosion inhibitors.</li> <li>It contains extraordinary antibacterial additives.</li> <li>These additives prevent bacterial growth thereby enhancing coolant life.</li> <li>It is having an excellent anticorrosive property over a wide dilution range.</li> <li>As it is oil based, it provides excellent lubricity to different parts of the machine and elevates tool life considerably.</li> <li>No skin irritation.</li> </ul>
DILUTION	4% to 5% with Ro/soft/DM water.
APPLICATIONS	For metal cutting operations
	<ul><li>Cast Iron</li><li>M.S.</li></ul>
TECHNICAL DATA	<ul> <li>Appearance :- Yellow to Brown Liquid</li> <li>Odour :- Characteristic odour</li> <li>Specific gravity@29.5°C :- 0.900(+/-0.1)</li> <li>pH of 5 % solution [IS: 4955 -1978] :- 9.0(+/-0.5)</li> <li>Solubility in water :- White Emulsion</li> </ul>
PACKING & STORAGE	210 LITS PLASTIC BARREL. & Store in a cool, dry, well ventilated place. Use properly labeled and closable containers. Avoid direct sunlight, heat sources, and strong oxidizing agents.

**SAFETY INFORMATION:** - Although this product does not pose a significant hazard to health a good standard of hygiene and housekeeping should be protected when using all type of industrial safety materials. Refer MSDS of the product.