

VICTORY POLYCHEM PVT LTD

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PRODUCT DATA SHEET	
1.IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY	
NAME OF THE PRODUCT	T.E.C 1240
SPECIAL FEATURES	<ul style="list-style-type: none"> T.E.C 1240 is a soluble cutting oil having blend of mineral oil, emulsifiers, and corrosion inhibitors. It contains extraordinary antibacterial additives. It is stable up to 700 ppm hard water. These additives prevent bacterial growth thereby enhancing coolant life. It is having an excellent anticorrosive property over a wide dilution range. As it is oil based, it provides excellent lubricity to different parts of the machine and elevates tool life considerably. No skin irritation.
DILUTION	<ul style="list-style-type: none"> 5% with Ro/soft/ DM water. It can be use up to 700 ppm hard water.
APPLICATIONS	<ul style="list-style-type: none"> For metal cutting operations
	<ul style="list-style-type: none"> Cast Iron M.S.
TECHNICAL DATA	<ul style="list-style-type: none"> Appearance: - Dark Yellow to Brown Liquid Odour :- Characteristic odour Specific gravity@29.5°C :-0.900(+/-0.05) pH of 5 % solution [IS: 4955 –1978] :- 9.5(+/-0.5) Solubility in water :- White Emulsion
PACKING & STORAGE	<ul style="list-style-type: none"> 35 LTRS & 210 LITS PLASTIC BARREL. & Store in a cool, dry, well ventilated place. Use properly labeled and closable containers. Avoid direct sunlight, heat sources, and strong oxidizing agents.

SAFETY INFORMATION: - Although this product does not pose a significant hazard to health a good standard of hygiene and housekeeping should be protected when using all type of industrial safety materials. Refer MSDS of the product.