

VICTORY POLYCHEM PVT LTD

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PRODUCT DATA SHEET

1.IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY	
NAME OF THE PRODUCT	T.E.C 1260
SPECIAL FEATURES	<ul style="list-style-type: none"> • T.E.C 1260 isa soluble cutting oil having blend of mineral oil, emulsifiers, and corrosion inhibitors. • It contains extraordinary antibacterial additives. • It is stable up to 700 ppm hard water. • These additives prevent bacterial growth thereby enhancing coolant life. • It is having an excellent anticorrosive property over a wide dilution range. • As it is oil based, it provides excellent lubricity to different parts of the machine andelevates tool life considerably. • No skin irritation.
DILUTION	<ul style="list-style-type: none"> • 5% with Ro/soft/ DM water. • It can be use up to 700 ppm hard water.
APPLICATIONS	<ul style="list-style-type: none"> • For metal cutting operations
	<ul style="list-style-type: none"> • Cast Iron • M.S. • Aluminum
TECHNICAL DATA	<ul style="list-style-type: none"> • Appearance: - Dark Yellow to Brown Liquid • Odour :- Characteristic odour • Specific gravity@29.5°C :-0.900(+/-0.1) • pH of 5 % solution [IS: 4955 –1978] :- 9.0(+/-0.5) • Solubility in water :- White Emulsion
PACKING & STORAGE	<ul style="list-style-type: none"> • 35 LTRS & 210 LITS PLASTIC BARREL. & Store in a cool, dry, well-ventilated place. Use properly labeled and closable containers. Avoid direct sunlight, heat sources, and strong oxidizing agents.

SAFETY INFORMATION: - Although this product does not pose a significant hazard to health a good standard of hygiene and housekeeping should be protected when using all type of industrial safety materials. Refer MSDS of the product.