

## VICTORY POLYCHEM PVT LTD

GAT NO: 399/1-2, PLOT NO 5, VILLAGE-BHARE, POST-GHOTAWADE, TALUKA, MULSHI, DISTRICT- PUNE - 412115

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### PRODUCT DATA SHEET

1.IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY	
<b>NAME OF THE PRODUCT</b>	<b>T.E.C 1270</b>
<b>SPECIAL FEATURES</b>	<ul style="list-style-type: none"> <li>T.E.C 1270 is a Multi metal Cutting Oil having blend of mineral oil, emulsifiers, and corrosioninhibitors.</li> <li>It contains extraordinary antibacterial additives.</li> <li>It is stable up to 500 ppm hard water.</li> <li>These additives prevent bacterial growth thereby enhancing coolant life.</li> <li>It is having an excellent anticorrosive property over a wide dilution range.</li> <li>As it is oil based, it provides excellent lubricity to different parts of the machine andelevates tool life considerably.</li> <li>No skin irritation.</li> </ul>
<b>DILUTION</b>	<ul style="list-style-type: none"> <li>5% with Ro/soft/ DM water.</li> <li>It can be use up to 500 ppm hard water.</li> </ul>
<b>APPLICATIONS</b>	<ul style="list-style-type: none"> <li>For multi metal cutting operations</li> </ul>
	<ul style="list-style-type: none"> <li>Cast Iron</li> <li>M.S.</li> <li>Aluminum</li> </ul>
<b>TECHNICAL DATA</b>	<ul style="list-style-type: none"> <li>Appearance: - Dark Yellow to Brown Liquid</li> <li>Odour: - Characteristic odour</li> <li>Specific gravity@29.5°C: -0.900(+/-0.1)</li> <li>pH of 5 % solution [IS: 4955 –1978]: - 9.0(+/-0.5)</li> <li>Solubility in water: - White Emulsion</li> </ul>
<b>PACKING &amp; STORAGE</b>	<ul style="list-style-type: none"> <li>26 LTRS &amp; 210 LTRS PLASTIC BARREL. &amp; Store in a cool, dry, well-ventilated place. Use properly labeled and closable containers. Avoid direct sunlight, heat sources, and strong oxidizing agents.</li> </ul>

**SAFETY INFORMATION:** - Although this product does not pose a significant hazard to health a good standard of hygiene and housekeeping should be protected when using all type of industrial safety materials. Refer MSDS of the product.